



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Close

D3065-5

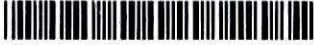
Job Sheet 177653



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/22/18

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		5/22/18	0.00	0.00	Start Up Waterjet		<i>SC 18/06/14</i>
100	Waterjet	40 pcs		5/22/18	0.02	3.69	Waterjet1		<i>SC 18/06/14</i>
120	QC	40 pcs		5/22/18	0.00	0.00	QC8		<i>38</i>
130	HandFinish	40 pcs		5/22/18	0.00	0.90	HandFinish1		<i>BFB 18-06-26</i>
140	QC	40 pcs		5/22/18	0.00	0.00	QC7-1		<i>21</i>
150	Packaging	40 pcs		5/22/18	0.00	0.00	Packaging3		<i>JUN 26 2018</i>
160	QC21-SA	40 Ea		5/22/18	0.00	0.00	QC21		<i>3-06</i>

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	33 sf (.825 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	33	33	0



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CANADA
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Container No: S081378



Part: D3065-5

Job No: 177653

Serial No/Batch: S081378

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/14/18

30
DW

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448	16,458	
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745	15,750	
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245	2,253	
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455	3,462	
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860	0,865	
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015	6,020	
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200	1,204	
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479	3,485	
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866	0,872	
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315	8,320	
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541	0,550	
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213	0,214	
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128	0,128	

Plex 5/15/18 3:10 PM Dart.Gagnon.Michelle